## Tohoku University's Invention



\* GC

# **Novel alcohol oxidation catalyst**

### Enables to effectively oxidize sec-alcohol as well as n-alcohol and to oxidized with air

#### Summary

Alcohol oxidation is one of fundamental reactions in organic chemistry. This reaction is especially useful for synthesizing high-value-added compounds such as medicine, pesticide, perfume and so on. Although, TEMPO and the related compounds featuring AZADO skeleton (e.g. AZADO, 1-Me-AZADO, and ABNO) are often used as alcohol oxidation catalyst, there are some problems concerning catalytic activity and reaction efficiency. This invention provides novel alcohol oxidation catalyst "Nor-AZADO" which can effectively oxidize sec-alcohol as well as n-alcohol using air as the terminal oxidant.

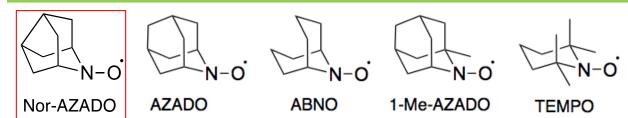
#### **Effect & Application**

The advantages of Nor AZADO are as follows.

- 1. Ultra-high catalytic turnover, enabling efficient oxidation of sec-alcohol
- 2. Possible to finish the aerobic oxidation in a short reaction time with high catalytic activity

Patent Information
Publication No: WO2012/008228
Inventor: Prof. IWABUCHI

Chemical structure and Catalytic property of Nor-AZADO



alcohol

nitroxy radicals (1mol%)
NaNO<sub>2</sub>(20 mol%), AcOH(2 eq.)

MeCN (1M), Air (balloon), r.t.

entry	substrates	products	Conversion* (time)				
			TEMPO	1-Me-AZADO	AZADO	ABNO	Nor-AZADO
1	Ph	Ph	5% (13h)	99% (9h)	100% (7h)	99% (12h)	100% (6h)
2	OH	-	0% (14h)	83% (14h)	100% (10h)	99% (14h)	100% (7h)
3	ОН		0% (14h)	99% (10h)	100% (8h)	99% (10h)	100% (6h)

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